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HEAT TREATMENT FURNACE CONTROL PRODUCTS, SYSTEMS AND SERVICES. NEWS BULLETIN WEEK 11



THIS WEEK WE FOCUS ON: 3 Gas Analysis - Why is it so Valuable?

Greater Precision and Reliability for your Carburising Process

The biggest trend we are seeing at the moment is adding permanent <u>3 gas</u> <u>analysis</u> to carburising furnaces.

While industry norms CQI-9 and NADCAP are driving some of this growth, the practical benefits are easy to understand:

- · Increased accuracy and repeatability of process
- Notification of when probe may be failing
- · Immediate indication of furnace faults, like air and water leaks
- and recording manual gas samplesReduction in manual work, taking
- Potential elimination of foil checks
- · Automatic calibration to eliminate audit NCs
- · Creates data for process optimisation

We have years of experience with 3 gas analysis and hundreds of installed units, so please ask us for a demonstration if you want to take advantage of the practical benefits on offer.



MGA6010 3 Gas Analyser

Gas analyser for Multiple Zones

Now you can have all the benefits of permanent 3 gas analysis with a fully integrated sampling system for multiple zones!

Our MZA 3 Gas Analyser connects via comms to either one or two 4 zone Pump Boxes.

Data exchange between the analyser and our furnace controllers mean that the probe signal is corrected every time that zone sees a gas sample.

The system calibrates automatically and alarms if any flows are low, or there are significant errors between the probe and the 3 gas readings.

We can supply these systems in separate enclosures, or we have built them into floor standing cabinets with ventilation and air conditioning if required.





Click here to read more about Gas analysers for Multiple Zones

Thank you for reading this bulletin. Please contact us with any questions.



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